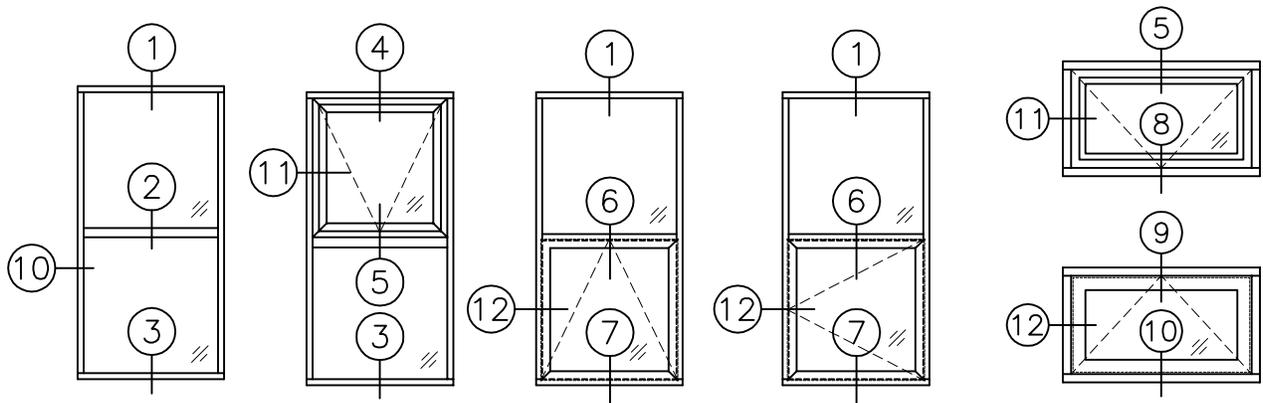




FIXED AND PROJECTED
HEAVY DUTY
INSULATED WINDOW

SERIES 80
87mm (3 1/2") DEEP



DESCRIPTION

PERFORMANCE TO:

CAN3-A440
ASTM E-283-73
ASTM E-547
ASTM E-330-70

FRAME DEPTH:

86.7mm (3 1/2")

ALUMINUM:

6063-T5 alloy and temper

ANODIZED:

Clear anodized
Champagne anodized
Medium bronze anodized
Architectural bronze anodized
Black anodized

ARCHITECTURAL COATING:

P.P.G. duracron, duranar and
duranar XL paint

GLASS STOPS:

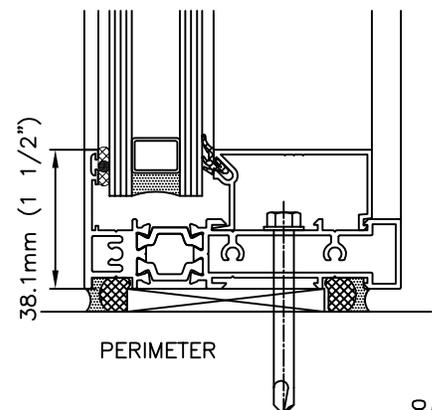
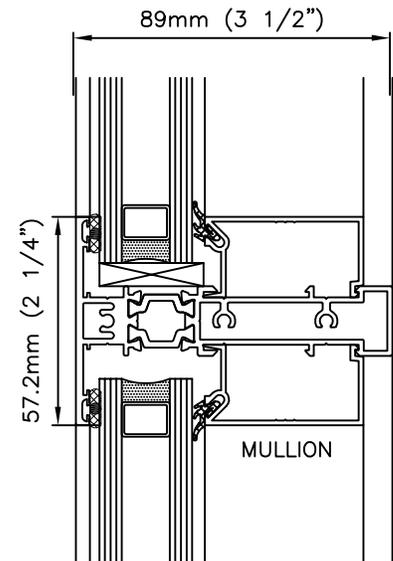
Square snap on type, glazed from the interior.

GLAZING:

Dry glazing retained by snap on glass stops at
interior and glazing tape at the exterior.
25.4mm (1") overall sealed unit: 3.2mm
(1/8") Polyshim tape @ exterior. Part V-1002
glazing spline @ interior.

CONSTRUCTION:

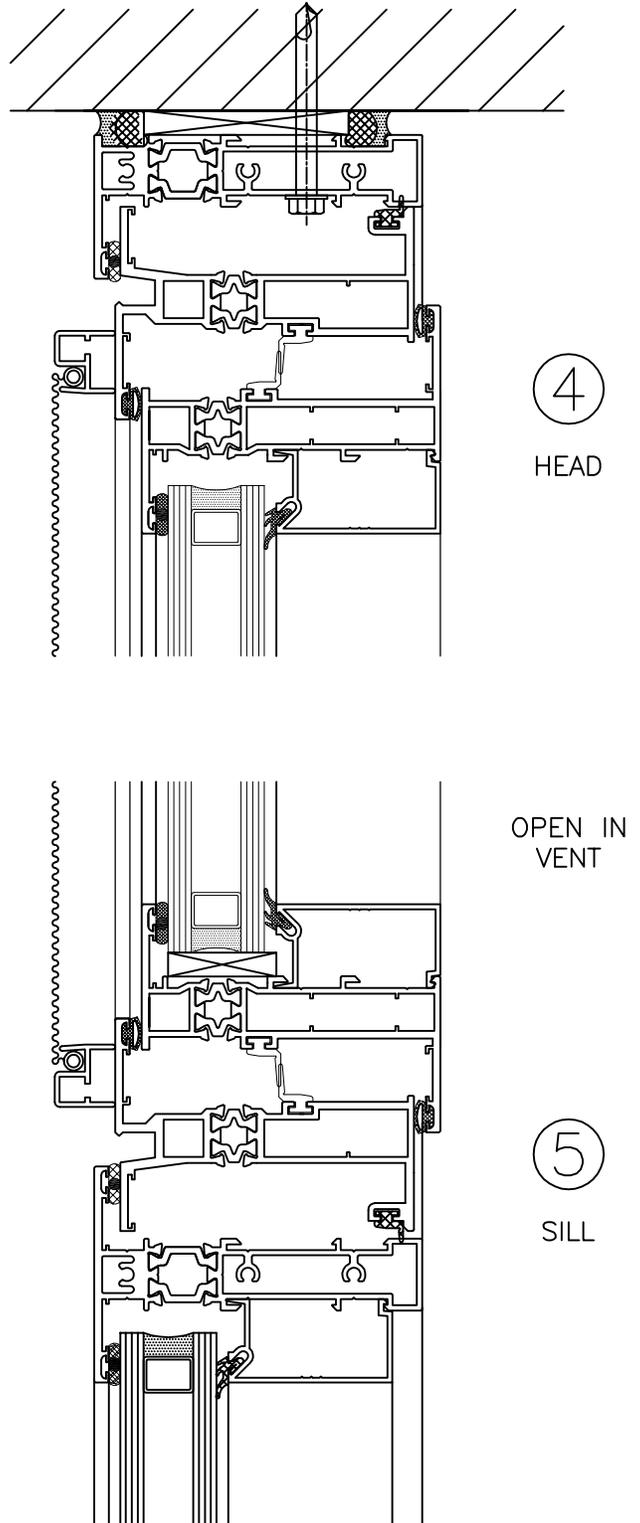
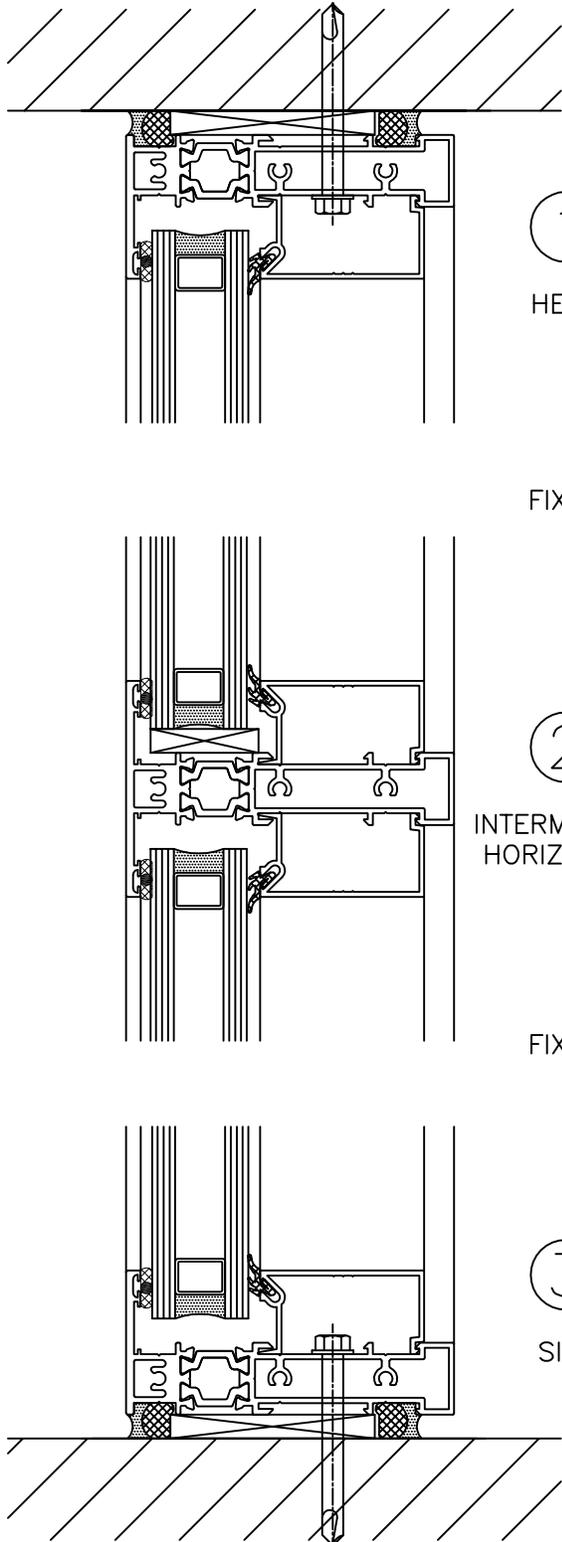
Fabricated from two aluminum extrusions
assembled with a rigid vinyl thermal break, rolled
and pressed to form an integral unit.
Corners precisely cut and assembled to obtain
strong, sealed hairline joints.

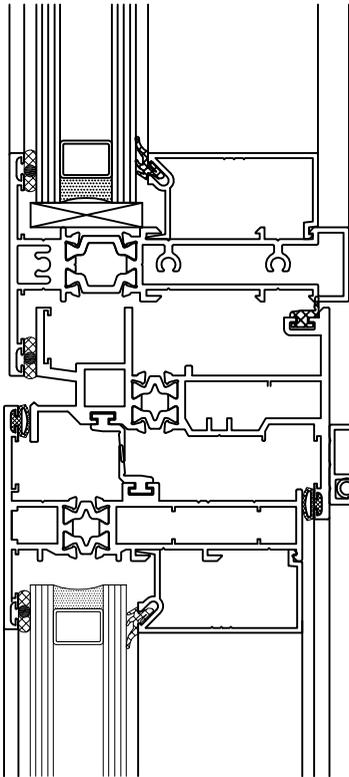




FIXED AND PROJECTED
HEAVY DUTY
INSULATED WINDOW

SERIES 80
87mm (3 1/2") DEEP

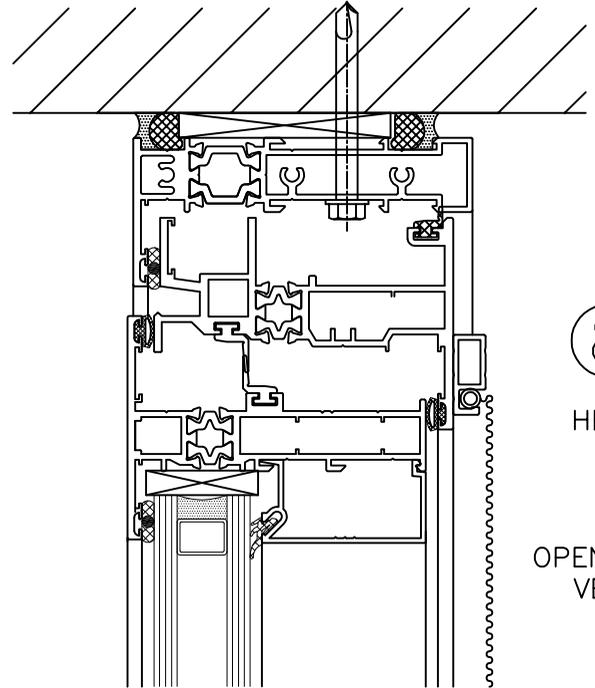




6

INTERMEDIATE
HORIZONTAL

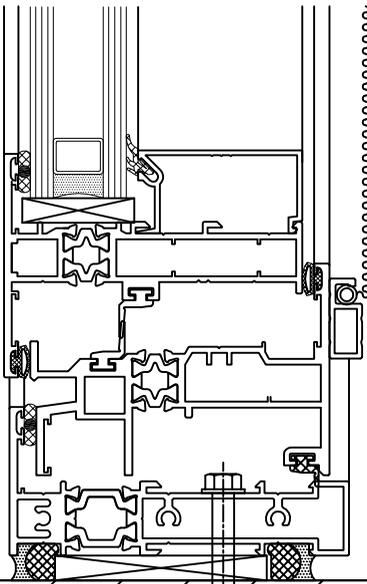
OPEN OUT
VENT



8

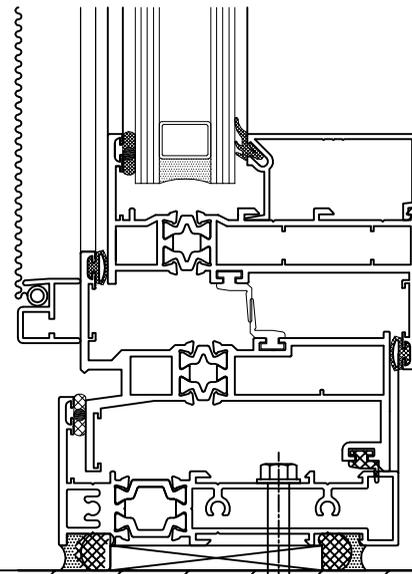
HEAD

OPEN OUT
VENT



7

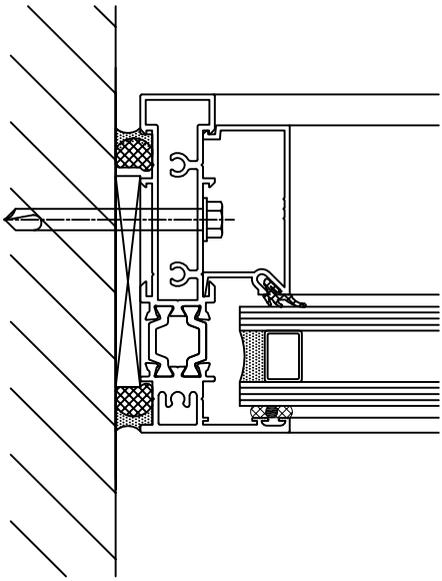
SILL



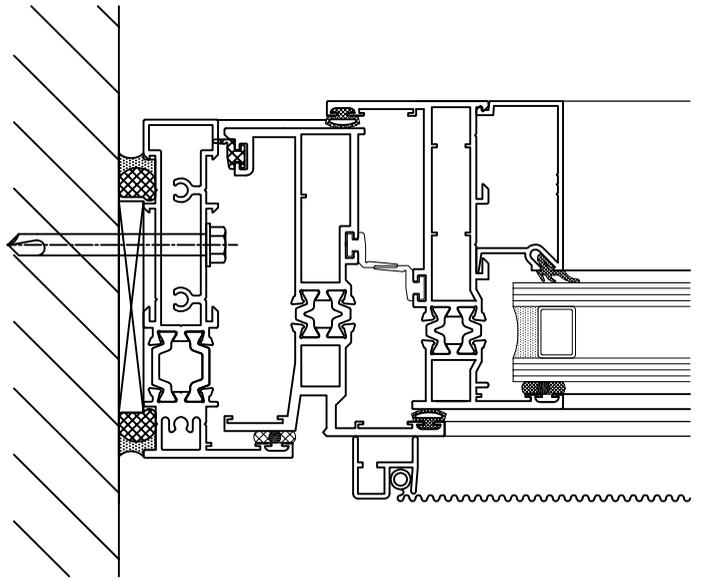
OPEN IN
VENT

9

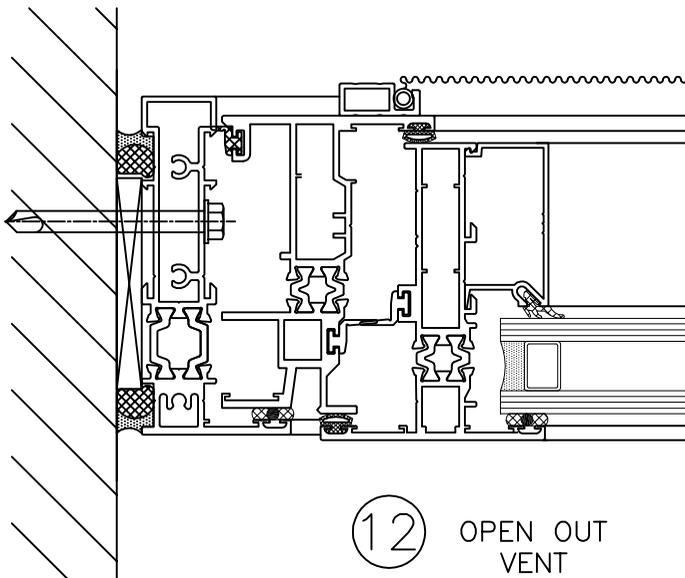
SILL



10 FIXED
JAMB



11 OPEN IN
VENT
JAMB



12 OPEN OUT
VENT
JAMB